

October 15, 2015

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Wisconsin FORCE Fall Gun Show

Our gun show was again well attended by both vendors and attendees. With ample parking, attendees enjoyed the room to easily move around and view the tables. The building is a perfect width to allow spacious aisles and vendor space. The Town of Seymour Volunteer Fire Department once again provided great food. Just by attending, vendors and attendees helped raise much needed funds. Along with our fundraising efforts, Wisconsin FORCE Juniors and Friends of NRA Appleton and Green Bay Teams ran raffles and handed out information. Look for future updates on NRA ILA Grassroots promotion at the May show.

Our Glock 42 raffle tickets went well, and it was drawn at the show with the pistol being won by David Leitzke -- Congratulations!

If you would like to support your association, you can do so as either a part of the gun show staff or by purchasing a table or two for the May 14, 2016 show. Please contact Chuck for more information - Phone 920-833-6668 chuck@wisconsinforce.org. You can also check the Gun Show tab on our website for updates. More show pictures on page 6.

Wisconsin FORCE 2015 State Championship Short Range High Power

Hosted by the Daniel Boone Conservation League on August 21, 2015. Wisconsin FORCE congratulates State Champion:- Greg Miller 779 - 21X, pictured (left) with Match Official Todd House.

Thanks to all Match Officials including Tom Jones, Match Director, Sue Kubichek, Statistical Officer, and Doug Skalinsky, Range Master.

See all the winners on page 4.

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DuraCoat[®]
Firearm Finishes



2016 Wisconsin FORCE Annual CMP Garand Raffle includes GI ammo can with 280 rounds of surplus ammo on 35 USGI clips

All proceeds go to Wisconsin FORCE Junior Service Rifle Team!

\$20 per ticket LIMITED TO 300 TICKETS! Garand raffle is sponsored by the Civilian Marksmanship Program (CMP).

The winner will comply with CMP M1 rifle procedures.



Ammo only raffle!
12-20 Round Boxes Lake City
30-06 M2 Ball Ammo
in GI can!
\$5 per ticket 5/\$20
LIMITED TO 200 TICKETS!



Both raffles will be drawn February 6, 2016 at the NRA/WF State Convention.

You need not be present to win.

ALL FEDERAL AND STATE LAWS APPLY!

Must be 18 years of age to win.

Contact Dave 920-851-8625 holubdave@yahoo.com

From the Executive Director

Life continues to be busy. Since last month we have held our gun show and attended both days of Central Wisconsin Gun Collectors Fond du Lac show. The largest in the state. Both shows are great venues to keep people informed and let them know what we are doing. We are still working hard in Madison on several bills that we hope to have signed during the fall session.

One of my distractions from firearms is boxing. For the last five years I have been an invited official for the Police Activities League (PAL) National championships held this year in Oxnard, California. The week long event had World Champion Evander Holyfield in attendance, and he presented each of the National Champions with their awards.

Mr. Holyfield was a true gentleman giving back to the boxing community, much like many in the shooting community have in the past. Do you or do you have plans to support your club and sport?

Always remember that matches happen because of volunteers. Make sure you appreciate them and that you do your part.

I am **pictured** this month shooting the USPSA Area 5 Match, August 27-30, hosted by the Winnequah Gun Club, Lodi, Wisconsin. Action shooting was my first effort at shooting competition back in 1990. It is a fun, challenging, super safe sport that I haven't competed in since 2006. I fired the match in one day (Friday), firing commenced at 8 am, and I completed the last stage of this 300 plus round day at 5 pm, wet from the rain but with a smile on my face. Wisconsin FORCE Bullseye Pistol State Championship was also held the last weekend in August. After resting on Saturday, I headed down to shoot the match on Sunday. Jon Nortemann and the Beloit Rifle Club did a great job hosting the match; they have done so for 29 of the last 30 years.

Membership duties have picked up from the mass mailing that went out a week or so ago. With over 19,000 letters mailed we hope this will keep membership very busy for the next month or so.

Our **Firearms Manager** Mark Oppor has all 15 of Heritage Shooting Incorporated's AR15s used for the Armed Forces Camps cleaned. In 12 of the original rifles he has replaced the gas tubes and rings. Mark does a great job. The rifles are now being brought back to Heritage. Thanks Mark.

The first **NRA-ILA Defend America Event** was great. If you missed it, you missed firing some very cool suppressed and full auto firearms. Future events will be posted in upcoming issues of the Trigger.

Mark your calendar! The 2016 Annual Meeting is February 6 during the State Convention which is being held in Weston, Wisconsin February, 5-7, 2016. If you would like to run for a three year term on the Wisconsin FORCE Board of Directors, please email contact@wisconsinforce.org and it will be forwarded to the nominating committee.

Teach Freedom – Jeff

NRA Field Rep. Scott Taetsch

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ILA Field Coordinator Suzanne Anglewicz

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NRA-ILA FrontLines™

NRA has long been the nation's premiere grassroots organization committed to educating, motivating, and activating our members and supporters in support of the Second Amendment. NRA-ILA is consistently developing and promoting programs throughout the state to ensure members have the tools, opportunities, and resources to be the most effective activists. As the critical 2016 election cycle kicks off, it is imperative that NRA-ILA have a strong, active presence across Wisconsin.

In addition to our existing grassroots initiatives in the state, NRA-ILA will once again be deploying Campaign Field Representatives for its 2016 grassroots campaign field activities. An ideal candidate will have 2-5 years campaign experience—either professional or high level volunteer—with emphasis on field work and grassroots organization. Activities will include, but not be limited to: volunteer recruitment; voter registration; phone banks; door-to-door; materials distribution; letters to editor; event staffing and organization; social media outreach; and GOTV & Election Day activities. Familiarity with gun-related issues, the NRA, and grassroots experience within the pro-Second Amendment community preferred.

Join our FREE NRA-ILA FrontLines™ Volunteer Program in Wisconsin, please visit:

<http://www.nrafrontlines.com> Please feel free to reach out directly with any questions or suggestions along the way at Suzanne@nrafrontlines.com In freedom, Suzanne Anglewicz, NRA-ILA Midwest Field Coordinator

SuzAnne is a hunting enthusiast and resides in Michigan. She hopes to hit the woods on a regular basis.





Have a great time while supporting our shooting heritage!

Special items available ONLY at your local Friends event!

Dates, locations and information, [CLICK HERE!](#)

Make sure to check the event flier for special deals!

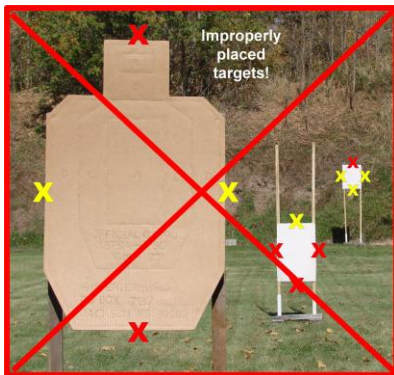
The Sound of Freedom is heard here! Education, Training, Safety, & Marksmanship

On the Range - Jeff Nass

Site-In -- As deer site-in approaches, please remember that many of your customers will have a Concealed Carry permit and may be carrying. Your greeter needs to advise your customers that the only time they may handle a firearm being carried is in the case of self defense. Signage is also needed. The customers are there to site in their deer hunting equipment, not handle their self defense firearms. Signage should reflect "We strongly support your right to keep and bear arms! This event is for sighting in your deer hunting equipment. During this event, range procedures require that you handle your self defense firearm only in the case of self defense. Thank you." Remember, they are your customers and should be treated with respect. They may just need to be educated on safe gun handling. Your site-in represents your club to the community; show them that you run a safe facility. This includes educating people in the safe handling of firearms. Please use your best "people" as greeters and general safety officers as they contact the greater number of visitors.



Range Department - Wisconsin FORCE has added a range department tab on its website. It includes a link to Wisconsin statutes pertaining to Wisconsin range protection. The NRA passed the first protection, and we passed additional protection in 2010 and 2014. We are currently working on additional protection.



Range Seminars -- Along with our five hour Range Seminar, we now have an hour seminar on target placement and general range safety that we offer to our Patriot Clubs and as a public service. One hour seminars are also being developed to address other range projects that will focus specifically and in more detail on many of the projects covered in the full range seminar.

Wisconsin FORCE is your resource for range upgrades, improvements, and expansions.

We are the best resource in Wisconsin for range advice which can save you headaches and much needed funds. We can guide you on the state laws and connect you directly with the great minds at NRA legal when needed. Contact us first and throughout your project to utilize the wealth of experience. For Range and Club issues contact Jeff at jeff@wisconsinforce.org / 920-687-0505

Not for Profit, doesn't mean, Not Prepared!

1. Always keep the gun pointed in a safe direction.
2. Always keep your finger off the trigger until ready to shoot.
3. Always keep the gun unloaded until ready to use.
4. Always treat a firearm as if it were loaded.

Governors Ten Award – Rob Kovach

2015 marks the return of a prestigious award that has a distinctive history: the Governor's Ten Award. Back when the Governor's Ten Award was being given out annually, the winners were considered bases on a sub-aggregate of the sum of the 3 National Match Course scores. Years ago, the award stopped being a part of our competition heritage. This year we brought the award back. Congratulations to the 2015 Governor's Ten winners! -- Jeff Vermilyea, Scott Soik, Mike Reil, Reed Van Ness, Bo Marcinw, Ed Delgadillo, Jim Ruch, Rob Kovach, Ted Weber, and George Brunson. We were able to get the Governor of the State of Wisconsin to sign the awards this year! I'm looking forward to keeping this old tradition going strong for years to come.

Indoor Pistol Season

The chill of fall is already upon us, and most of the outdoor competitions are behind us. The indoor pistol league season will hopefully keep our skills strong over the cold winter.

If you are having trouble finding an indoor league near you, email me at kovach_robert@hotmail.com or go to the NRA competition finder at findnra.nra.org. I hope to see many of you this winter as we travel to indoor matches around the state!





State Team Champions (l-r) Jerry Van Treeck, Kaleb Hall, Josh Hanrahan, and Greg Miller – Above left, High Master and High Junior Josh Hanrahan (L) Above center, High Service – Brian Rautanen (L) – Above right, High Senior – Jerry Van Treeck (L) – Not pictured, High Marksman – Nic Hoefler

Top 5 Gun Control Lies *(Editor: Good information for you to have for conversations with your co-workers, friends, and relatives)*

Top 5 gun control lies the Democrats are bound to bring up in tonight's debate – NRA-ILA – 10-13-15

While democrat presidential hopefuls ramp up for their first debate on CNN tonight, we thought we would go ahead and combat the anti-gun lies we know the usual suspects will try to perpetuate to the American public. The list below is far from complete, but some of the candidates have spent so much time touting the same anti-gun rhetoric over and over again, it wasn't hard narrowing it down to the top 5 we think they'll highlight in tonight's democratic debate.

1. That 40% of all gun sales in the U.S. do not go through background checks. This has been debunked over and over again by multiple media outlets and fact checkers. The figure comes from a decades-old survey that was conducted...drumroll...BEFORE the federal background check system even existed. [Read more here.](#)
2. That it's easier to buy a gun than it is to buy a vegetable...or a book. Despite what President Obama [says](#), it is categorically false to say that it's "easier to buy a gun than buy a book." There are those things called federally-mandated "background checks," and many, many gun laws across the 50 states. Also, there's no excuse for not knowing your state's gun laws. [Educate yourself here.](#)
3. That a so-called "assault weapons" ban is just "common sense" Do you know what an "assault weapon" actually is? No? Ok, [then read this first.](#) Done? Here's what you should know. The push for an "assault weapons" ban was invented by anti-gunners after they realized their push for a full-on gun ban had failed. Congress banned the firearms in 1994. When it expired in 2004, violent crime continued to decrease in the United States. Imagine that...
4. That if you believe in the Second Amendment or support the NRA, you must be an "extremist!" Poll after poll after poll shows Americans support the Right to Keep and Bear Arms. A recent [CNN poll](#) found that 59% of Americans oppose more federal gun restrictions. Another recent [Rasmussen poll](#) showed that 68% of respondents said they would feel safer living in a neighborhood with guns. And then there's that time earlier this year that 63% of Americans told the [Pew Research Center](#) that the best way to defend against crime is with gun ownership. Wow. Most Americans are like, so extreme!
5. Gun Control works. Again, no matter what President Obama says, this is, again, false. Our nation's violent crime rate is at a 43-year low. Meanwhile, Americans have been purchasing firearms in record numbers. [Read more about it here.](#) Or [here.](#) Or [here.](#) Or [here.](#)

How to Build Your Own Custom Case Lube Tray

U.S. Army, Marksmanship Unit, Custom Firearms Shop – 10-12-15 – NRA Shooting Sports USA

WARNING: All technical data in this publication, especially for handloading, reflect the limited experience of individuals using specific tools, products, equipment and components under specific conditions and circumstances not necessarily reported in the article and over which the National Rifle Association (NRA) has no control. The data has not otherwise been tested or verified by the NRA. The NRA, its agents, officers and employees accept no responsibility for the results obtained by persons using such data and disclaim all liability for any consequential injuries or damages.

Today's topic is the U.S. Army Marksmanship Unit (AMU) method for quickly applying sizing lube to cartridge cases. Our shop typically loads in up to 25,000 round lots, so honing the lubrication process can be a real time-saver. While reader's lots probably will not be this large, the efficient methods discussed here may help save considerable time over one's handloading career. Our case lubrication rates range from 1500-1600 cases/hour to 2400-2500 cases/hour, depending on the caliber. The AMU handloading shop uses virgin brass, whereas most handloaders use fired brass, which necessitates some small changes at times. These will be discussed. Begin with cleaned, fired brass. Remove as much tumbling media as possible; when it gets into a size die, it can dent cases significantly. It also helps to round out dented case mouths using a tapered tool—this prevents damage from the decapping stem. *continued on page 5.....*





Warden dubbed 'deer whisperer' after rescue creep & a few FAQs - Wardens in Action,

10-7-15 - Joanne M. Haas/DNR Bureau of Law Enforcement

Warden Chris Kratcha of Sturgeon Bay was on his usual September patrol when he got a citizen call about a lethargic deer struggling to free its antlers of what looked like netting as it lumbered along the beach.

Warden Chris parked his truck and started a waterfront trek in search of a 6-point buck with a hood ornament of sorts or, at the very least, a trail of netting. He was told by the citizens the deer had been in and out of the water and was rapidly losing its energy. Time was of the essence.

He walked the beach north of Lily Bay for nearly a mile. He saw a strand of white tape, but ignored it. "The tape was perpendicular to the shoreline, and there happened to be a pink ribbon tied to a tree. I wrote it off as a property-line marker." But on the way back, Warden Chris realized the water end of that tape was not attached to anything and was just resting atop beach grass. So, he thought twice about it being a property-line marker and decided to follow the tape line to the tree line. Some of the 100 feet of wire fencing dragged by the deer. That's a cell phone case at the bottom for size comparison. "And there was the buck – bedded behind a birch tree," Warden Chris says. Now what? Keeping the tree between the bedded buck and him, Warden Chris crept within five feet of the seemingly exhausted deer and cut both ends of this tape free from the deer. "The longest strand was more than 100 feet long." Thinking he could do more to help, Warden Chris crept in to get the tape near the



deer's head. But sleeping beauty was coming to. "I made a second effort to cut more tape and grabbed the tape end near his head. I guess he felt my first effort was good enough. The deer jumped up, the tape slid through my hands, and he bolted. He had a few feet of the tape still around the antlers. He looked just fine – no apparent injuries." While he walked back to his truck, he thought about how tough it was to slice that tape. "I looked closer at the tape and saw all the fine wires coming out of it – it was poly-tape electric horse fencing," Warden Chris says. "I was glad I could help the little guy. If he would have gotten that 100' feet of tape caught up on something, there was no way he was breaking it free." And with that, Warden Chris now is known as the deer whisperer in Door County.



Lube Rackcontinued from page 4

The photo to the left shows a case lube rack made by a staffer here using aluminum channel. The tray slots are fitted to hold cases as large as 6.5x284 and 7.62 mm in 25-round rows. The rack also works well with 5.56 mm cases. Our tray uses channel with outside dimensions 5/8 inches wide by 1/2 inch high, cut to 12 inches long. The channels are mounted alternately, open-side up and open-side down, which sets the spacing on a 12 by 8 inch board. This holds 150 pieces of 7.62 mm brass. Naturally, adjust the spacing to best fit the calibers you reload. This size rack is convenient for case handling through the phases of lubrication and progressive case feeders. Place the clean cases (pictured right) into a medium-size reloading bin or cardboard box. This procedure works best with the bin well-filled—approximately 100-250 cases.

The cases orient faster when they fill the bin to a depth that lets the heavy (head) end

that many cases are oriented with the mouths up.

Then, pick up as many cases with the mouths "up" as is convenient, from natural clusters of correctly-oriented brass. (pictured left below) For 7.62 mm, this is usually three to four, and with 5.56 mm,



this can be approximately eight. Place cases into tray slots mouth-up. Doing this in groups vs. singly can save considerable time. As the clusters are depleted, re-shake the bin to orient more cases "up," and replenish the bin as needed. After filling the rack, use a spray lube to coat the cases adequately—but not excessively—from all sides. Be sure to get some lube into the case mouths/necks to reduce expander ball drag and case stretching. This also helps make bullet seating smoother and more consistent. This shop uses a common kitchen turntable which allows easily

rotating the rack. Being able to quickly rotate the rack improves efficiency over time. The tray and turntable rest in a custom box which prevents over-spray onto floors, walls, etc.

The spray lube the AMU handloading shop uses does not harm primers or powder and does not require removal after loading. A small test performed here involved spraying primed cases normally, but getting more lube into the case mouth/body than even a careless handloader would likely apply. Part two involved spraying the lube heavily into the cases, drenching the primers. After a several days of waiting for the lube to penetrate the primers, they were then fired in a test barrel. All fired normally.

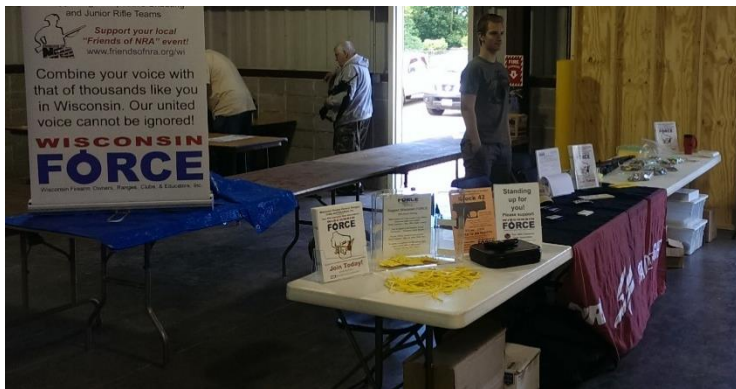
This bolstered confidence that normal amounts of the lube would not adversely affect our ammunition, and our accuracy results have been excellent over time. We have now lubed hundreds of thousands of cases with this method without primer failures or issues.

This shop uses progressive presses with case feeders, along with carefully-set dies, to size and prime cases before hand-weighing all powder charges. Transferring the lubed cases from the rack to the feeder can be a bit daunting. Hold your hands extended upwards from the rear portion of the rack to help guide cases into the feeder. Then, place the rack's narrow end into the feeder and tilt the rear end up so the cases fall straight into the feeder bin. This prevents cases from spilling over the sides and getting dented. *continued on page 6* 5



Wisconsin FORCE September Gun Show –

..... more on front page.



Verizon Drops Outdoor and Sportsman Channels - Daniel Xu – NSSF - 10/2/15

Verizon recently dropped two major outdoor channels from its FiOS TV lineup, and its customers are not happy about it.

Outdoor Sportsman Group Networks announced on Thursday that cable provider Verizon has dropped Outdoor Channel from its television carriage service. The move comes less than a month after Verizon similarly removed Sportsman Channel from its lineup, and Verizon is now urging viewers to seek “alternative programming” such as the Discovery Channel and History.

“Our partners, advocates and viewers of outdoor lifestyle programming are very disappointed with Verizon’s actions in the last month,” said Jim Liberatore, CEO and President of Outdoor Sportsman Group Networks, in a press release. “It should concern all Americans that one company can silence the only relevant voice of an entire industry with the flip of a switch.” Verizon explained that its decision

to drop Sportsman Channel from FiOS TV last month was due to ongoing costs and other factors. At the time, the company did not give any indication that sister network Outdoor Channel would be dropped as well, although the channel was suspiciously absent in Verizon’s list of alternatives—which customers have criticized for not being similar to the removed channels in the least.

“We have decided not to renew our contract for Sportsman Channel due to its low viewership, and have discontinued broadcasting it. We are sorry for any inconvenience this may cause,” the company told customers in September.

Now with both channels gone, Liberatore said FiOS TV is almost completely devoid of any shows for hunters, anglers, and other outdoors enthusiasts. Outdoor Sportsman Group Networks is currently encouraging their viewers to demand their channels’ return on Verizon or alternatively, switch to another cable provider entirely.

LUBE. continued from page 5 A refinement of our method which especially speeds processing of 5.56 mm cases is as follows. A small cardboard box (right) which holds about 100 cases is fitted with an angled “floor” secured by tape. Approximately eight to ten of the smaller 5.56 cases per handful can be picked up, already correctly oriented, and placed into the box together. This prevents having to place them into the rack slots, saving time. HOWEVER, please note that this approach does not allow nearly as much lube access to the case bodies as does the tray. For our purposes –



neck-sizing new brass—this works well. If using fired brass, ensure adequate lube is applied to prevent stuck cases. As always, we hope this will help our fellow handloaders—good luck, and good shooting!

SSUSA thanks the U.S. Army Marksmanship Unit for allowing the reprint of this article.

Editor – For years I have used an old pop can box (left) that has worked extremely well. Spray the brass from several angles, shake, side to side, and let sit for a few minutes before resizing.

POSTED – Let them politely know:

I noticed your “No Weapons Allowed” policy and will respect your wishes. I will be taking my business elsewhere until your policy is changed. As a holder of a Concealed Carry Permit, I have never been convicted of a felony, a violent crime, or domestic violence. I do not use nor am I addicted to illegal drugs. I am not under indictment or a fugitive from justice. I have passed thorough State and Federal background investigations. How many of these things do you know about your other customers? - Thank you.

Protect your Rights -- How to be Effective -- Contact your Legislators

Your Membership

- Join/maintain your Wisconsin FORCE membership (\$20 annually, \$250 Life)
- Upgrade to an annual Patriot Member (\$250 annually)
- Donate to Wisconsin FORCE on a regular basis

Your Club

- Promote and support your club's membership (\$30 annually)
- Upgrade your club to Patriot Club level (\$250 annually)
- Propose that your club donate to Wisconsin FORCE
- Promote Wisconsin FORCE to fellow club members (contact jeff@wisconsinforce.org for promotional items)

Your Business

- Join/maintain a business membership -- \$30 annually or Patriot business level at \$250 annually
- Donate to Wisconsin FORCE
- Promote Wisconsin FORCE to your customers (contact jeff@wisconsinforce.org for promotional items)

Contact All Your Representatives

- Contact by phone, mail, or email, twice a year, once in January

and again in September. Always be polite to whoever you reach in their office. Let them know you are a Wisconsin FORCE member and you support our activities in Madison.

- When alerts are sent, contact your legislators by phone, mail, or email. Always be polite to whoever you reach in their office. Let them know you are a Wisconsin FORCE member and support our activities in Madison.
- When called on, show up at Committee hearings in Madison. Just by registering you have influence. If you would like to speak, keep it brief and to the point and try not to repeat information that has already been stated, but confirm your support of that testimony. Contact Jeff prior to the hearing by email and at the hearing.
- Remember to call **all** your representatives being sure to thank those that support your rights.

By doing some or all you can help support our freedom.

To find your legislators go to <http://legis.wisconsin.gov/> and put your address in the “Find my legislators” box. Make sure to include Governor Walker.

Yes, I want to be a bigger part of all the great things Wisconsin FORCE is doing!

Donate on our website – [CLICK HERE](#)

or

I can help with my donation of ___ \$20 ___ \$50 ___ \$100 ___ \$200 ___ \$500 ___ \$1000 ___ Other \$_____

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Mail to: Wisconsin FORCE, PO Box 130, Seymour WI 54165-0130



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